

Technical data sheet in accordance with ASTM

Material

TPU PU953401

blue

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Physical properties	nominal range	typical values	
Density ASTM D 1817, 23 °C	1.20 ±0.02	1.20	g/cm ³
Hardness ASTM D2240, Shore A, 23 °C	95 ±5	95	Shore
Tensile strength ASTM D412	---	33.7	MPa
Elongation at Break ASTM D412	---	464	%
Compression set ASTM D395, B, 22 h, 100 °C, 25 %	---	29	%
Low temperature test ASTM D1329, TR10	---	-32	°C
Tear strength ASTM D 624, C, 23 °C	---	169	KN/m
Glass Transition Temperature	---	-39.7	°C

Declarations of conformity

	Country	Part	Remark	Expires	unlimited
RoHS conform			including EU 2011/65 and EU2015/863 (ROHS III)		<input checked="" type="checkbox"/>

Change after aging in Air: 70h/100°C

		Typ. values		
		Base value	After aging	difference
Hardness (ASTM D2240, Shore A)	Shore	95	95	0
Tensile strength (ASTM D412)	MPa	33.7	32.4	-4 %
Elongation at Break (ASTM D412)	%	464	468.6	1 %
volume change (ASTM D471)	%		0	

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Change after aging in IRM 901: 70h/100°C

Hardness (ASTM D2240, Shore A)
Tensile strength (ASTM D412)
Elongation at Break (ASTM D412)
volume change (ASTM D471)

	Shore	MPa	%	%
Hardness	95	95	0	
Tensile strength	33.7	32.4	-4 %	
Elongation at Break	464	477.9	3 %	
volume change		0		

Typ. values

Base value After aging difference

Change after aging in IRM 903: 70h/100°C

Hardness (ASTM D2240, Shore A)
Tensile strength (ASTM D412)
Elongation at Break (ASTM D412)
volume change (ASTM D471)

	Shore	MPa	%	%
Hardness	95	95	0	
Tensile strength	33.7	36.7	9 %	
Elongation at Break	464	529	14 %	
volume change		5		

Typ. values

Base value After aging difference

Change after aging in Water: 70h/100°C

Hardness (ASTM D2240, Shore A)
Tensile strength (ASTM D412)
Elongation at Break (ASTM D412)
volume change (ASTM D471)

	Shore	MPa	%	%
Hardness	95	95	0	
Tensile strength	33.7	26.6	-21 %	
Elongation at Break	464	529	14 %	
volume change		2		

Typ. values

Base value After aging difference

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No ASTM D2000 properties available

The given values are based on a limited number of tests on standard test pieces (2mm sheets). The data from finished parts can deviate from above values depending on the manufacturing process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisions do not plan for something else.

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